Outstanding continuous ice cream freezers
Exceptional quality and economy

Tetra Pak® has developed a range of outstanding continuous ice cream freezers that combine exceptionally uniform product quality with the best lifecycle economy in the business.

**Pioneering innovation**
We introduced the first ice cream freezer more than 60 years ago, with a strong focus on quality and craftsmanship. The fact that some of those first freezers are still in operation today is evidence of that. But Tetra Pak also believes in continuous innovation. We were first to launch a computerized freezer and pioneered the Tetra Hoyer® DeepBlue low-temperature freezers. Now our latest generation of continuous freezers are full of innovations that dramatically cut your production costs, boost your uptime and assure amazingly uniform product quality.

**Delicious ice cream**
Tetra Pak freezers enable you to create ice cream products with the desired smoothness and mouth-feel. And the flexibility to handle thousands of different recipes by freezing, churning, blending, re-circulating and aerating the mix in the optimal way needed to produce delicious ice cream for virtually all tastes and occasions.

**Safe and consistent**
All Tetra Pak freezers are designed to ensure uncompromising food safety and extremely uniform product quality. This not only enables you to comply with the most stringent food safety regulations anywhere, but also to meet your quality specifications time after time, year after year, with a minimum of product loss and giveaway.

**Easy to operate**
Tetra Pak freezers are surprisingly easy to operate – even for operators with limited training. The high level of automation and user-friendly touchscreen panels help to prevent human error and give maximum efficiency. Moreover, the freezers are designed for easy cleaning and built for very low maintenance.

**Reduced production costs**
Tetra Pak freezers cut your production costs, giving you the lowest total cost per ice cream product, thanks to:
- Fast freezer start-up
- Reduced ice cream waste
- Very low standard deviation for portion control
- Short CIP times
- Rapid product changeovers
- Minimal downtime
- Optimal lifecycle economy

**Rapid response – everywhere**
Tetra Pak is a leading international company with a strong local presence in more than 165 countries worldwide. No matter where you are in the world, you can expect rapid response to your enquiries or needs. You can also benefit from a comprehensive customer care programme that provides excellent technical service and support.

Our outstanding freezer range

**Tetra Pak Continuous Freezer S & Tetra Hoyer Frigus SF**
Freezers with self-contained HFC refrigeration

**Tetra Pak Continuous Freezer & Tetra Hoyer Frigus KF**
Freezers with central refrigeration

**Tetra Hoyer DeepBlue CK**
Our unique low-temperature freezer
Faster freezer start-up
A rapid decrease in temperature and stabilization of production parameters during start-up are primarily attained through:
- Advanced PLC control incorporating improved and faster control loops
- Unique cylinder design for efficient cooling
- Optimal recipe control

Less waste secures higher earnings
Our freezers incorporate a number of important features that cut product waste:
- Accurate weight with extremely low standard deviation (in some cases <0.7%) that minimizes giveaway and product rejects.
- A hold function that maintains ice cream texture during short production stops, giving up to 50% less product loss.
- Automatic compensation for atmospheric pressure changes.
- Automatic process regulation optimized for capacity, viscosity and overrun.

Exceptionally consistent products
A unique feature of Tetra Pak’s continuous ice cream freezers is their ability to consistently deliver uniform products for an enormous range of recipes, regardless of the number and variety of ingredients. This reduces production loss, thanks to fewer rejects. It reduces giveaway of expensive ingredients. And it enables you to build strong brands for products that are consistently delicious, every time.

Built for safety
Effective air filtration prevents oil aerosols from entering the ice cream. An efficient air drying system minimizes humidity of air for overrun to reduce the risk of bacterial contamination. And a fully welded and closed roof cabinet prevents entry of dirt. Naturally, our freezers comply with American 3-A and European CE hygiene standards.

Extreme cleanability
To facilitate the strictest level of hygiene and give you the shortest possible CIP times, Tetra Pak freezers incorporate a number of novel design features, including:
- Use of stainless steel wherever possible to enable rapid cleaning
- No overlapping surfaces of frame and sheeting
- No dead ends that can create dirt traps
- Efficient and effective CIP control programs
- Cylinder designed for rapid drainage and thorough drying to prevent contamination

Reliable guarantees
Our freezers deliver truly outstanding performance. That’s why we can guarantee their performance – but not just with words. A Tetra Pak guarantee is more than a wish, just with words. A Tetra Pak guarantee is more than a wish, just with words. Tetra Pak guarantees:
- A freezer for every need
Tetra Pak provides the widest choice of automated, continuous ice cream freezers, with the greatest uniformity of product quality and the lowest total production cost per ice cream product available anywhere.

Profit-boosting performance
Tetra Pak continuous ice cream freezers are designed and manufactured to provide the highest system profitability. The combination of exceptionally consistent product quality, equipment reliability, extreme cleanability and dedicated lifecycle support enables us to guarantee high performance.

Faster start-ups mean less waste, minimal rework of mix and longer production times to give you significant cost-savings.

A freezer for every need
Tetra Pak Continuous Freezer S & Tetra Hoyer Frigus SF
These robust freezers are the ideal choice for medium-size and smaller production, giving great product uniformity and low production cost. Each freezer is equipped with a self-contained HFC refrigeration unit.

<table>
<thead>
<tr>
<th>Model</th>
<th>litres/h US gallons/h</th>
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</thead>
<tbody>
<tr>
<td>Tetra Hoyer Frigus SF 300 C</td>
<td>150 - 700 40 - 185</td>
</tr>
<tr>
<td>Tetra Hoyer Frigus SF 1200 C/N</td>
<td>400 - 1200 106 - 317</td>
</tr>
</tbody>
</table>

Actual outlet capacities will depend on mix formulation, outlet temperatures and other factors. Capacities are based on 100% overrun.

Tetra Pak Continuous Freezer & Tetra Hoyer Frigus KF
These freezers cover a huge capacity range - from 40 l/h all the way up to 4300 l/h, with the very lowest standard deviation and the lowest cost per ice cream produced by any freezer on the market. They are linked to a central refrigeration unit that can use HFC, ammonia (NH3) or carbon dioxide (CO2).

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<tr>
<td>Tetra Hoyer Frigus KF 80 F*</td>
<td>20 - 100 5 - 26</td>
</tr>
<tr>
<td>Tetra Hoyer Frigus KF 500 F</td>
<td>50 - 500 13 - 130</td>
</tr>
<tr>
<td>Tetra Hoyer Frigus KF 1000 C</td>
<td>100 - 1000 27 - 265</td>
</tr>
<tr>
<td>Tetra Pak Continuous Freezer 1000 A 2.0</td>
<td>100 - 1000 27 - 265</td>
</tr>
<tr>
<td>Tetra Hoyer Frigus KF 2000 C</td>
<td>230 - 2300 60 - 600</td>
</tr>
<tr>
<td>Tetra Pak Continuous Freezer 2000 A 2.0</td>
<td>230 - 2300 60 - 600</td>
</tr>
<tr>
<td>Tetra Pak Continuous Freezer 3000 A 2.0</td>
<td>300 - 3000 80 - 800</td>
</tr>
<tr>
<td>Tetra Hoyer Frigus KF-4000 F</td>
<td>430 - 4300 115 - 1150</td>
</tr>
</tbody>
</table>

Actual outlet capacities will depend on mix formulation, outlet temperatures and other factors. Capacities are based on 100% overrun. *Self-contained freezer for laboratory use.

Tetra Hoyer DeepBlue CK
These unique second-stage freezers are based on our revolutionary low-temperature ice cream concept, using Microform technology to create a stable, fine-structured ice cream with exceptionally creamy product quality. Three sizes are available.

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<tr>
<td>Tetra Hoyer DeepBlue CK 300 F*</td>
<td>80 - 300 21 - 79</td>
</tr>
<tr>
<td>Tetra Hoyer DeepBlue CK 1400 F</td>
<td>500 - 1500 130 - 400</td>
</tr>
<tr>
<td>Tetra Hoyer DeepBlue CK 3000 F</td>
<td>1000 - 3000 265 - 800</td>
</tr>
</tbody>
</table>

*Self-contained freezer for laboratory / pilot-plant use.
Value-adding customized service

Tetra Pak is much more than a supplier of equipment. We’re a full system provider that focuses on your specific needs, including customized service solutions maximize your operational excellence, minimize your cost and environmental impact, and ensure the right product quality every time, throughout the lifecycle of your operation.

Our expert engineers combine vast experience with the latest updates and the skill to keep your freezers and other equipment running optimally. We provide a wide range of services, including:

**Automation services** to secure performance and reduce unplanned stops, achieve high plant-wide availability and improve overall profitability.

**Environmental services** to reduce environmental impact (carbon and water footprint) and operational costs.

**Improvement services** that deliver sustainable performance improvements, e.g. reduced waste, increased uptime, enhanced staff capability, and reduced operational cost.

**Installation services** to ensure fast and trouble-free start-up, covering everything from layout design and engineering to on-time and on-budget project delivery.

**Maintenance services** that combine cutting-edge preventive and corrective maintenance to secure equipment performance with minimal production disturbance.

**Parts and logistics services** for effective management of your parts inventory and order administration.

**Quality management services** to help assure that you consistently achieve the desired end product quality.

**Remote services** with preventive and corrective intervention to resolve unplanned stops and predict possible failure using expert support by telephone, camera, and direct electronic connection to equipment.

**Training services** with the latest training methods, technologies, and tools to help you increase your productivity through expertly trained operator, maintenance, quality and management personnel.

Tetra Pak can thus add value to your business by supporting your maintenance staff and improving your productivity by:

- Increasing uptime and performance
- Ensuring consistent desired product quality
- Minimizing total cost of ownership
- Reducing environmental impact
- Maximizing equipment lifetime
Exceptional performance in ice cream production

Tetra Pak delivers performance by focusing on customized production solutions, not merely individual machines and components. Our line solutions for ice cream production incorporate the best of our processing technology and applied automation know-how, and give ice cream producers a future-proof investment that can be upgraded and expanded as needs change.

We enable ice cream producers to achieve exceptional performance over the lifecycle in terms of consistent product quality, uncompromising food safety and greater efficiency with minimal environmental impact for long-term sustainable growth.

Exceptional performance – we guarantee it!