



# PARTS CONTROL

JUICE PRODUCER IN EUROPE

## CHALLENGE

High delivery and administration costs for parts, overstocking and downtime.

## SOLUTION

Conducting filling-machine maintenance using Maintenance Units and combining several parts to perform function together.

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## RESULTS

- √ 90% reduction of capital tied up in stock
- √ 90% reduction of items in stock
- √ 15% reduction in downtime (part inventory in ePIMS instead of searching warehouse)
- √ >95% reduction in express orders
- √ 60% reduction in parts transport costs

